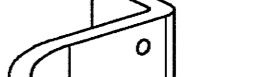


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<div style="border: 1px solid black; border-radius: 50%; width: 40px; height: 40px; display: flex; align-items: center; justify-content: center; margin: 0 auto;">03</div>	Heat treatment WN 12 020	Surface hardness *)	EHT NHT RHT (mm)
		HRC / HRA HV	
	hardened and tempered	---	---
	surface hardened	---	---
	case hardened	---	---
	gas nitrided	---	---
	nitrocarburized	---	---
	nitrocarburized + oxidized	---	0,1+0,1
	heat treat. Tensile strength	... N/mm ²	
	partly hardened regions marked by	- . - . - . - .	
	*) Delete where not applicable		Checked

First angle projection						03 change the coatings to Cr(VI)-free coatings		T92693															
General tolerance (GT) in mm Size range						Heat treatment spreadsheet updated																	
						ZMENENÁ ROZSAHOVÉ ÚPRAVY																	
						PRIDANÁ TABUĽKA TEPELNÉHO ÚPRAVY																	
<div><div><div><div><div>≤ 30</div><div>> 30</div></div><div><div>≤ 120</div><div>> 120</div></div><div><div>≤ 400</div><div>> 400</div></div><div><div>≤ 1000</div><div>> 1000</div></div></div></div></div>						Index alteration		Change no		Fit		Toler.											
GT coarse						PPAP -		Material: S355J2+N				Weight: in kg											
<table><tr><td>L</td><td>1</td><td>2</td><td>3</td><td>4</td></tr><tr><td>≤ 1</td><td>≤ 2</td><td>≤ 3</td><td>≤ 4</td><td>≤ 5</td></tr></table>						L	1	2	3	4	≤ 1	≤ 2	≤ 3	≤ 4	≤ 5	Inspection dim. <input type="radio"/> Aux.dim. ()		Blank no:		0.03			
L	1	2	3	4																			
≤ 1	≤ 2	≤ 3	≤ 4	≤ 5																			
<table><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr><tr><td>≤ 1</td><td>≤ 2</td><td>≤ 3</td><td>≤ 4</td><td>≤ 5</td></tr></table>						1	2	3	4	5	≤ 1	≤ 2	≤ 3	≤ 4	≤ 5	Date		Name		Title: support			
1	2	3	4	5																			
≤ 1	≤ 2	≤ 3	≤ 4	≤ 5																			
Lengths (L) and angle (∠) = ±GT						Drawn		14.07.2017															
Tolerance Symbols ISO 1101						Checked		14.07.2017															
<div><div>○ roundness = 1/2ø-Tol.</div><div>- □ straightness/flatness = AT</div><div>◎ concentricity/run out = AT</div><div>≡ symmetry = AT</div><div>// parallelism = AT</div><div>⊕ position = AT</div></div>						Auth'd		20.07.2017		Prod. Scale 2:1 1:1 Sheet: 1 of: 1													
						M.check.		24.07.2017															
Languages: DE;EN						Confidential document																	
Refer to protection notice ISO 16016						Repl.				55044230203													
										Orig.													

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